



MALTA

**MEDICINES  
AUTHORITY**

**General Guidelines  
on the  
Production of cannabis for medicinal and research purposes**

**Ref No: GL-CAN01/01**

**December 2018**

Sir Temi Żammit Buildings, Malta Life Sciences Park, San Ġwann SĠN 3000  
[info.medicinesauthority@gov.mt](mailto:info.medicinesauthority@gov.mt) | (+356) 23 439 000  
[www.medicinesauthority.gov.mt](http://www.medicinesauthority.gov.mt)



## CONTENTS

1. Introduction and Scope
2. Terms and definitions
3. General Guidelines
  - 3.1 Application process
  - 3.2 Obligations
  - 3.3 Security measures
  - 3.4 Manufacturing
  - 3.5 Possession and transactions
  - 3.6 Reporting
  - 3.7 Transmission of information
  - 3.8 Advertising
  - 3.9 Research and development
4. Related documents
5. Revision history
6. Appendix I

## 1. Introduction and Scope

These general guidelines are set to provide guidance on the production of cannabis for medicinal and research purposes in Malta. The regulatory authority reserves the right, at its discretion, to update and/or revise these guidelines, at any time, as deemed necessary. The guidance is not intended to, does not, and may not be relied upon to create any rights, substantive or procedural, enforceable at law by any party in any matter civil or criminal.

The regulatory authority retains its supervisory discretion in accordance with all applicable laws and regulations. Notwithstanding any licence, permit, or authorisation granted by the Licensing Authority or any other authority, the Commissioner of Police and the Office of the Attorney General retain investigative and prosecutorial discretion in accordance with all applicable laws and regulations.

## 2. Terms and definitions

“Advertisement” includes any representation by any means for the purpose of promoting, directly or indirectly, the sale or disposal of cannabis;

“Cannabis” has the same definition as “cannabis” in the Production of Cannabis for Medicinal and Research Purposes Act: (a) fresh or dried cannabis; (b) cannabis oil; (c) cannabis plant or seeds; (d) derivatives of cannabis excluding synthetic derivatives; and, or (e) any substance and, or product set out in guidelines issued by the regulatory authority, all of the foregoing to be used exclusively for manufacturing of products for medicinal and, or research purposes; for the purpose of these guidelines the definition also includes hemp;

“(EU)GMP certificate” has the same definition as “(EU)GMP certificate” in article 2 of the Medicines Authority (Fees) Regulations;

“Licensing Authority” means the authority established by article 3 of the Medicines Act;

“Licence holder” means the holder of a licence issued in accordance with the Production of Cannabis for Medicinal and Research Purposes Act;

“Malta Enterprise” means the Corporation established under Article 7, Chapter 463 of the Laws of Malta.

“Malta Industrial Parks” is a limited liability company (C. No. 28965), responsible for the administration of the government-owned industrial parks and related facilities around Malta and Gozo.

“Person” means either a physical or legal person;

“Regulatory Authority” means the authority established by article 4 of the Medicines Act, and referred to as the Agency in the United Nations Single Convention on Narcotic Drugs (1961) articles 23 and 28;

“Unit product” is the product pack authorised for dispensing to the patient.

### **3. General Guidelines**

#### *3.1 Application process*

Applications for the production of cannabis for medicinal and research purposes must be completed and the licence and EU-GMP certificate (as applicable) must be granted before activities related to cannabis are carried out. The complete application form and supporting documents should be submitted electronically to the regulatory authority in English. Translated documents must be notarised.

Proof of payment of the applicable fees and contributions specified in the Production of Cannabis for Medicinal and Research Purposes (Fees) Regulations, L.N. 391 of 2018, is mandatory and the respective provisions apply. The application/renewal fee must be paid on first application and on renewal of the licence every 3 years or as determined by the regulatory authority. The annual fee must be paid upon the first issuance of the licence and is due every 12 months thereafter. Fees are not refundable.

Applications are subject to on-going review, at the discretion of the regulatory authority. The regulatory authority may request further information, as deemed necessary. All documentation must be provided to avoid delays in processing the application. An application may be refused at any stage. The applicant should not

assume that the application is complete and approved any time during the application process.

Production of cannabis at the approved site may only be initiated once the regulatory authority has determined that the application meets the regulatory requirements and the relevant approvals, certificates, licences and permits are issued. A licence holder is only permitted the production of cannabis for medicinal and/or research purposes and all activities must be in conformity with the legislation.

The suspension, withdrawal, revocation, cancellation, or expiry of the letter of intent, EU-GMP Certificate and/or licence for any reason, including for the protection of public health, safety, or security, and prevention of cannabis being diverted to an illicit market or use, shall preclude the carrying out of any activity related to cannabis. A licence holder will have the right to be heard, the right to appeal, and the right to redress in accordance with the laws of Malta.

### 3.2 *Obligations*

In line with the provisions of the legislation, a licence holder, subject to the necessary approvals, certificates, licences and permits, may possess, manufacture, provide, ship, sell, deliver, transport, and destroy cannabis as defined by article 2 of Chapter 578 of the Laws of Malta exclusively in relation to the production of cannabis for medicinal and/or research purposes.

#### Licence holder name

The name set out in the licence must be included on the means by which the licence holders identify themselves in relation to the production of cannabis for medicinal and/or research purposes, including on orders, transaction, transfer and shipping documents, product labels and sales invoices.

### Qualified Person

The licence holder must engage a Qualified Person (QP) who meets the requirements specified in the Medicines Act and its subsidiary legislation, is recognised by the Medicines Authority to act as a QP, is a pharmacist registered with the Maltese Pharmacy Council and is resident in Malta. The qualified person shall be permanently and continuously at the disposal of the licence holder to ensure that standards of good practice in manufacturing are complied with at all times and that each batch of products has been manufactured, tested and complies in all respects with any established requirement, the approved specifications, and laws in force. The QP is responsible to ensure that material coming from third countries undergoes all checks and analysis necessary to ensure quality and that the manufacturer applies standards of good manufacturing practice. The QP, among other duties, is responsible to keep an up to date register to document and certify each production batch.

### Site

A licence holder must produce, store, package, and label cannabis only inside the designated site and must not conduct any activity related to the production of cannabis at a private residence or at any other unauthorised site.

### Import and export

A licence holder is responsible for obtaining the import and export documentation and permits required and must comply with Maltese customs laws. Exportation of cannabis is restricted to finished products intended for medicinal use and must be in conformity with import permits issued by the competent authority of the country of final destination and comply with the laws of the country of final destination or country of transit or transshipment. The relevant provisions of the United Nations Single Convention on Narcotic Drugs (1961) apply and the applicant is responsible to obtain the necessary authorisations from the Office of the Superintendence of Public Health. A licence holder must take the relevant steps and precautions necessary to ascertain quality assurance, safekeeping, security, and non-diversion of cannabis when shipping, delivering, or transporting it from the licensed site to a port of exit from Malta and vice-versa.

### Destruction

Licence holders must provide details on waste management, such as closed incineration or composting, or other waste disposal systems. A licence holder should destroy cannabis in accordance with environmental and waste management legislation without exposing persons to any hazard. Destruction of cannabis must not occur at any unauthorised site and double-signed records should be kept to account for cannabis being disposed of or destroyed.

### Loss or theft

If a licence holder experiences theft, loss, unusual waste, or disappearance of cannabis that cannot be explained to be in the normal course of business, the licence holder must file a police report in accordance with national legislation and provide a written report to the regulatory authority upon becoming aware of the occurrence.

### Conformity with the Laws of Malta

A licence holder must comply with all applicable laws, including occupational health and safety, employment, environmental, sanitary and waste management, electrical safety, tax, and anti-money laundering legislation.

## 3.3 *Security measures*

### Due diligence

Due diligence procedures are applicable to company shareholders, ultimate beneficial owners (UBOs), directors, management, qualified person(s), responsible officers and any other persons with a financial interest and persons with decision making powers of influence. Due diligence reports should be submitted with the application and are subject to the requirements stipulated by the regulatory authority and shall include as a minimum, the nature of involvement and responsibilities of all parties, full personal credentials, permanent address, notarised copy of photo identification document and evidence attesting no past, pending or threatened environmental crimes, claims, proceedings, lawsuits, financial misconduct, activities which involve the proceeds of unlawful activities, any drug-related offenses, fraud or bankruptcy as well as full name,

registers and jurisdiction in which legal entity is incorporated or otherwise created, and reference letters, as applicable. The regulatory authority may additionally refer any case(s) for security screening whereby the applicant is expected to provide all requested documentation, pay the related expenses, and consider the application review process to be on clock-stop pending the conclusion of the exercise(s). The licence holder is responsible to request and retain clean police conducts for all personnel, with up-to-date certificates being accessible to the regulatory authority as required. The regulatory authority retains the right to ask for any further clearance as it deems fit from time to time.

### Security compliance

Access to areas within the licensed site must be physically restricted to persons whose presence is required by their work responsibilities and with adequate managerial supervision. The facility must be designed in such a way that prevents unauthorised access and visitors must be accompanied, at all times, by designated personnel whilst on premises. The four eyes principle should be applied for the product storage vault that must incorporate a two-person rule law for access. A licence holder must ensure that sufficient security measures, in accordance with this Guidance Memorandum and any further regulations and guidelines issued by the regulatory authority, are in place.

### Monitoring

The perimeter of a licensed site, and particularly areas within a site where cannabis is present, must at all times be visually monitored by suitable visual recording devices and secured by an intrusion detection system to detect any attempted or actual unauthorised access, or unusual movement in the site, or suspected illicit activity, or tampering with the security system. The visual recording devices should be backed up at least every two (2) weeks.

Management or designated personnel must:

- i. record the identity of every person entering or exiting the premises;
- ii. monitor the intrusion detection system;
- iii. determine the appropriate steps to take in response to security concerns, and;



- iv. keep documented records which are accessible to those with a legitimate need to assess the procedures.

Members of local law enforcement agencies, in particular those pertaining to the Malta Police Force, whilst in active duty and in relation to investigations or security checks pertaining to any issues related in any way to the production of cannabis for medicinal and research purposes in those same premises; and/or in relation to any investigations pertaining to any company employee/s working within such premises; are to be allowed free and unlimited access to all areas of the premises itself without any reservations whatsoever.

### 3.4 *Manufacturing*

Products must be consistently produced and controlled in accordance with the quality standards appropriate to their intended use and in line with the current good manufacturing practice guidelines published by the European Union Commission. The licensed site shall be inspected by the regulatory authority, as deemed necessary, to attest European Union Good Manufacturing Practice (EU-GMP) compliance.

Whether local or overseas, cultivation of cannabis to be subsequently manufactured in Malta, must be in accordance with Good Agricultural and Collection Practices (GACP), backed by a documented quality system. Refer to Appendix I for guidance on local cultivation. Cannabis must comply with any applicable European Pharmacopeia monograph. Active substances, as dried flower in bulk, must be handled under GMP. In cases where the active substance is purchased from an outside source, the local QP is responsible to audit source, perform quality and identity checks on batches, hold certificates of analysis, document transactions and all other relevant activities as applied for active pharmaceutical ingredients (APIs) intended for medicinal products, in accordance with an adequate quality system. Intermediates, as oil containing cannabis that shall undergo further manufacturing steps, must have an EU-GMP certificate issued by an EU competent authority.

A licence holder must ensure that:

- i. the finished product packaging prevents contamination and/or adulteration of cannabis;
- ii. not more than the equivalent of the approved unit pack of cannabis is in the container or package;
- iii. the unit pack label contains information that includes as a minimum: name and contact details of the licence holder; product name; batch number; expiry date; net weight or volume; and the percentage of cannabidiol and/or tetrahydrocannabinol.

At periodic intervals, determined by the regulatory authority, the licence holder shall be requested to submit estimates of the amount of cannabis (including corresponding quantity of cannabidiol and/or tetrahydrocannabinol, as applicable) that the manufacturer intends to import, over an upcoming stipulated period, for further processing in Malta.

### 3.5 *Possession and transactions*

The storage and possession of the harvest from local cultivation must satisfy the requirements set out in the legislation. A licence holder must inform the regulatory authority of the number of finished product packs that shall be produced over the subsequent quarter, whether intended for the local market or export. Proof of payment of the corresponding research and education contribution specified in the Production of Cannabis for Medicinal and Research Purposes (Fees) Regulations, L.N. 391 of 2018 must be submitted to the regulatory authority which shall consider approving the generation of an equivalent number of serial numbers, or otherwise, as determined by the regulatory authority. Each finished unit pack shall display the respective serial number, in a tamper-evident manner, as established by the regulatory authority, prior to any transactions related to the product. Any trade related to cannabis for medicinal purposes should be in line with the legislation and the policies outlined by the regulatory authority, with all transactions being subject to the necessary approvals and permits.

### 3.6 *Reporting*

A licence holder must keep record of cannabis transactions to ensure traceability. As a minimum, the following records must be kept and submitted to the regulatory authority on a quarterly basis:

- i. the source from which cannabis was received at the local licensed facility;
- ii. the quantity and form of cannabis received, including copy of import permit;
- iii. the number of finished unit packs produced;
- iv. the name of the entity to which the products are sold or provided (the client) and the site to where the cannabis is transported or delivered, including copy of export permit.

Record keeping should comply with local legislation and EU-Good Manufacturing Practice and EU-Good Distribution Practice guidelines.

A licence holder must investigate every report received in respect of the quality of products, and if necessary take corrective and preventive measures, or any action requested by the regulatory authority. A licence holder must relay, to the regulatory authority, all adverse reaction reports within fifteen (15) days of being received. A licence holder must set up a system permitting the complete and rapid recall of every batch of products, and provide the regulatory authority with all the information and reasons surrounding the recall.

A licence holder must keep a copy of each quarterly notice submitted to the regulatory authority and of any supporting information or documentation requested by the regulatory authority for at least five (5) years, or one (1) year after expiry, whichever is the longest. Records must be kept at the licensed site in a manner that enables timely auditing by the regulatory authority.

### *3.7 Transmission of information*

The applicant or licence holder shall provide to the regulatory authority all information and documentation requested, which may be relayed to the Malta Police Force, Customs officials, the Superintendence of Public Health, and other local bodies as deemed necessary by the regulatory authority, as well as foreign entities, including other competent authorities and the International Narcotics Control Board.

### *3.8 Advertising*

Advertising of cannabis to persons qualified to prescribe must be in line with the advertising regulations in the Medicines Act (2003) and its subsidiary legislation, Medicinal Products (Advertising) Regulations, 2005 S.L. 458.32.

Advertisement of cannabis to the public as a treatment, prevention, or cure, for any diseases, disorders, illnesses, or medical conditions is forbidden. Any claim regarding character, value, quantity, composition, merit, or safety of cannabis that is erroneous, misleading, or false is strictly prohibited.

### *3.9 Research and development*

Research and development activities related to cannabis may be carried out in licensed sites, subject to approval by the regulatory authority. A detailed description of such activities is to be submitted to the regulatory authority before initiation. A record of the research undertaken and the findings, including the source, quantity and form of cannabis used in the course of the research, must be documented. The site where the research is undertaken may be subject to inspections and audits, at the discretion of the regulatory authority.

#### 4. Related documents

Medicines Act, Chapter 458 of the Laws of Malta

Medicinal and Kindred Professions Ordinance, Chapter 31 of the Laws of Malta

Dangerous Drugs Ordinance, Chapter 101 of the Laws of Malta

Drug Dependence (Treatment not Imprisonment) Act, Chapter 537 of the Laws of Malta

Production of Cannabis for Medicinal and Research Purposes Act, Chapter 578 of the Laws of Malta

Production of Cannabis for Medicinal and Research Purposes (Fees) Regulations, L.N. 391 of 2018

Medicinal Products (Advertising) Regulations, 2005 S.L. 458.32

#### 5. Revision history

<i>Issue no.</i>	<i>Issue date</i>	<i>Reason for revision</i>
1	December 2018	First version

## 6. Appendix I

### 6.1 Overview

Appendix I to the Production of Cannabis for Medicinal and Research Purposes Guidance Memorandum relates to the growing, harvesting and primary processing of cannabis plants intended for the production of cannabis for medicinal and research purposes in Malta. Reference must be made to the European Medicines Agency Guideline on Good Agricultural and Collection Practice (GACP) for starting materials of herbal origin (EMA/HMPC/246816/2005) and to the EU Good Manufacturing Practice (EU-GMP) guidelines for active pharmaceutical products. In the case of herbal drugs, including the herbal substance and herbal preparations as defined in Directive 2001/83/EC of the European Parliament and of the Council of 6 November 2001 on the Community Code relating to medicinal products for human use, the agricultural practices relating to the cultivation and primary processing of cannabis plants determine the quality of the finished products intended for patient administration.

### 6.2 Facilities

The cultivation site must be a defined, enclosed structure having permanent walls, within a licensed production and/or research facility. Such sites must be situated within industrial zones managed by Malta Industrial Parks or in any other zones that hold a permit to operate an industrial activity as may be approved by Malta Enterprise. The facility must have security measures that include, but are not limited to, adequate CCTV, appropriate personnel logging and restricted-access, with a vault system being adopted for the safe storage of cannabis plant material. The facility should protect the cannabis plants from pests, diseases and domestic animals. Critical areas must be equipped with appropriate traps that must be logged into a system, checked periodically, documented and any findings reported immediately.

Each area within the facility should be segregated from the rest and must not be used to carry out other activities that do not pertain to the specific designated area. The cannabis plant must be stored in coded packaging, on appropriate shelving, at a sufficient distance from the walls. Proper container closure reduces the risk of cross-contamination. To maintain the hygienic standards of the site, personnel must have adequate toilets, hand-washing and changing facilities. Removal of contaminated/disposed material must be carried out frequently.

### 6.3 Personnel and training

Personnel working with the propagation, maintenance, growing, inspection and harvesting of the cannabis plants must either possess a post-secondary qualification related to horticultural practices or else must be provided with adequate training in horticultural

practices and botanical knowledge on the cannabis plant, and the biotic and abiotic factors that may affect the quality of the plant and therapeutic properties. The training should be received prior to their involvement in the day-to-day running of the plant production system. Personnel are expected to ensure that the raw material, work-in-progress, finished goods and waste material, is not accessible to third parties, within or outside the premises. Appropriate documentation and reporting is necessary for all activities related to the plant production system.

Procedures carried out for primary processing must comply with the regulations on food hygiene. Adequate clothing should be provided to protect the personnel from any toxic or potentially allergenic plant material. Personnel who in some way are related to infectious diseases (including diarrhoea and skin conditions) that are transmissible via food, including disease carriers, must be forbidden to come in contact with the plant material. If a person is suffering from an infectious episode, he/she may be allowed to return to work when a physician certifies that the person is free from the disease. If a person is a carrier of a disease, he/she must not be granted access to areas related to the plant material throughout the plant production system.

#### 6.4 *Equipment*

Equipment and tools used in the cultivation of the cannabis plant from propagation to harvest and processing, must be cleaned in order to eliminate the risk of contamination and cross-contamination during the process. Equipment that is used to apply fertilisers must be calibrated regularly to ensure the prescribed delivery of the agrochemical to the cannabis plants, when needed. Preferably, equipment should be made out of materials that can be easily cleaned and that will not either release or adsorb chemicals. Such materials exclude wood, unless the wood material is not in direct contact with agrochemicals and/or plant materials. Equipment that operates with petrochemicals, such as oils and fuels, must be checked regularly for any leaks, such as to prevent any possible plant contamination and for the safety of the personnel working on site or in the vicinity. Shock hazards must be taken into account for electrical equipment with due consideration to the high humidity and irrigation water within the growing environment. Equipment must be calibrated, maintained in good working conditions and stored away in a designated area when not in use, with equipment checks being recorded.

#### 6.5 *Seeds and propagation material*

Propagating material, including seeds and cuttings, must be botanically identified. Record keeping must include the species name, variety, chemotype and place of origin. The material must be certified free of pests and diseases by the presentation of a phytosanitary certificate, if the material is procured from a third country, or a plant passport, if the material is obtained from within the European Union. For ease of reference, a code may

be assigned to a specific variety/chemotype to be used throughout the growing of the plant till the plant material is released.

Cuttings of selected female plants must be used as material for the cloning of cannabis varieties/chemotypes. If the female flowering tops are required as a finished product or as an API for further processing, male plants must not be present within the flowering area of the cannabis growing premises. If male plants are required either to produce new cultivars (within the R&D area, subject to the approval of the regulatory authority) or else to produce seed and seed-derived extracts, then the presence of such plants must be monitored. Within the growing premises, artificially-induced hermaphrodites may emerge. Personnel must be instructed to inspect the plants for such possibilities.

## 6.6 *Growing*

Inert support media, such as rockwool, must be certified free from the presence of contaminants and microorganisms. Ideally, medicinal cannabis plants should not be grown in soil or any medium that may potentially harbour possible contaminants and microorganisms. In case soil and/or compost are used for the growing of the plants, it must be ensured that these media are free from the presence of contaminants and microorganisms by the presentation of certificates of analysis. The origins of the soil and/or compost must be stated, and the physicochemical characteristics and the levels of heavy metals, pesticide residues, plant pathogens and pests, must be declared. Initially the source of the soil must be tested for potential radioactivity. If the soil and/or compost is subjected to sterilization, the method should be specified.

The use of organic fertilisers including animal manure, human wastes, farm slurry or other forms of liquid or solid natural fertilisers obtained from farms or municipal waste must be avoided. Artificial fertilisers with declared contents on the label and instructions for use should have a certificate of analysis which must be available at hand, upon inspection. Personnel should be instructed to apply fertilisers and agrochemicals to a minimum and when the need arises. Any amounts used must be logged stating the date, purpose of use, location of use, and dose and duration of use.

Fertilisers and agrochemicals must be safely stored in cabinets with appropriate hazard signs affixed on the doors of such cabinets. Personnel must read carefully the instructions of storage so as to segregate agrochemicals that would otherwise cause fire or explosion hazard if stored within the same cabinet. The area designated for the storage of such agrochemicals must be well ventilated, cool and dry. Use and storage of agrochemicals must be undertaken, by qualified personnel only, in accordance with the recommendations of the manufacturer and the relevant authorities.

Irrigation must be supplied through an irrigation system which is controlled according to the needs of the plants. Irrigation water must not contain any natural/organic fertilisers.



The minimum water grade for irrigation must be potable water. Initially the source of water must be tested for potential radioactivity. The quality of the water must be monitored frequently and periodically analysed for the presence of microorganisms, heavy metals and potential contaminants such as nitrates and pesticide residues.

Qualified personnel must examine the different growth chambers for cannabis plants that are showing abnormal growth, irregular morphology and defects which indicate mechanical or biological damage. Such plants should be removed immediately from the batch, and details for their removal recorded for future reference. Dead plants and plants which do not recover with an implemented measure, should be removed and transported in a sealed plastic container to the disposal area.

### 6.7 *Harvesting*

The growth of the cannabis plants should be followed throughout the whole cycle. Prior to harvesting, environmental conditions such as high air humidity and high soil moisture content should be considered, as these may result in problems, particularly the emergence of post-harvest spoilage organisms. The material is checked for the presence of other cannabis varieties and/or weeds that may adulterate and alter the content of the cannabinoids present in the original plant or may introduce other phytochemicals that do not pertain to the cannabis plant and that may be possibly toxic. Any defective plants must be removed and disposed of immediately.

Harvesting must be done when plants have reached the optimum quality for the intended use. Flowers usually shrivel and turn brown when ripe. Harvesting is done when about 75% of the stigmas are brown and the trichomes are milky white. If whole plants are harvested (for the drying of whole plant materials), the plants must be cut well above the soil to prevent contaminating the plant material with the soil and/or the contamination of the tool which is used to cut other cannabis plants. Ideally the pruning shears are dipped in a 70% alcohol solution between cuts. The harvested plants must be immediately transferred to clean, dry boxes. Any reusable boxes must be thoroughly cleaned with 70% alcohol, and checked for any plant residues before re-use. The filling of these boxes must be done in such a way that the material is not compacted unnecessarily in the containers and no material must be allowed to hang out of the containers. Such instances may lead to the damage of the plant material which could result in an inferior product.

The harvested material should be transferred immediately to a storage area which is locked with a coded-door system as per the requirements of the regulatory authority. The storage area must be kept clean, dry and protected from plant pests and domestic rodents and crawling insects. Appropriate traps must be placed outside and inside the storage facility to control the possible presence of these organisms. The harvested material should be transferred as soon as possible to the processing facility to initiate material drying so as to prevent degradation of the material and loss of quality due to prolonged holding times.

### 6.8 *Primary processing*

Whether in-house or procured from other sources, the harvested material must be checked to ensure that the whole consignment has been delivered and directly unloaded and unpacked in a dedicated space, with a low (white) light intensity, free from humidity and at a temperature of 20-25°C.

Primary processing includes plant manipulation that may lead to the production of the API or finished product/s. Such processes would include: washing the plant material; cutting before drying; freezing; distillation; drying. The material can be dried either as: (i) whole plants suspended in inverted position without contact with any surface or ground, or (ii) fresh flower heads placed in trays. The material must be dried at a uniform temperature (or temperature range) to ensure that the active metabolites do not degrade with delayed drying or during slow drying, molds and other post-harvest opportunistic microorganisms do not grow and mycotoxins do not build up, in the visual presence or absence of molds. During open drying (if applicable), the material must be spread evenly in thin layers in clean trays and in an environment that is clean and free from any air-borne pathogens, their toxins or contaminants. Any possible waste generated from contaminated material, must be disposed of in sealable bags that must be placed in closable waste bins outside the drying area. Such waste bins must be emptied and cleaned on a daily basis.

### 6.9 *Packaging*

The packing material which comes in contact with the product to be stored for further in-house processing or presented to the patient, must be:

- i. Of food grade (specifications of which must be kept for inspection purposes);
- ii. Clean and free from any possible contaminants;
- iii. Stored in a suitable storage area, away from contaminated areas/bins, and growing/production areas, away from pests and/or domestic animals;
- iv. Accompanied by appropriate labelling, indicating the contents of the packaging; for in-house purposes a coding system may be used.

If reusable packaging is used, it must be well cleaned and dried, ensuring that there are no residual disinfecting and/or other chemicals that would come in contact with the product.

### 6.10 *Storage and distribution*

The storage of dried material, packaged products and extracts, must be:

- i. In different designated areas to avoid cross-contamination of material at different states of processing;
- ii. According to the specific requirements - fresh materials must be stored at temperatures between 1°C and 5°C (ensuring no degradation of materials/active metabolites occurs

within that temperature range); frozen products must be kept at temperatures below  $-18^{\circ}\text{C}$  (or below  $-20^{\circ}\text{C}$  for long-term storage).

The storage area must be:

- i. A dry, well-ventilated designated area, which is temperature, light and humidity controlled, for which fluctuations must be monitored, minimized and recorded;
- ii. Cleaned prior to the introduction of a new batch of dried material, packaged products and extracts - any form of disinfection must be controlled for residues before material is introduced and if saturated steam is used, humidity levels must be monitored;
- iii. Located away from contaminated areas/bins, and growing/production areas, away from pests and/or domestic animals.

The vehicle involved in transport or distribution must be well-ventilated but not accessible to pests and domestic animals; emptied and kept clean, when not in use; inspected prior to loading of a new consignment; appropriately disinfected after use; free from any other material (the vehicle used to transport dried material, packaged products and extracts must not be used to transport agrochemicals and other materials that may contaminate the products); and equipped to suit the material being transported, i.e. refrigeration or freezing capability ( $1-5^{\circ}\text{C}$  and below  $-18^{\circ}\text{C}$ , respectively), as applicable.

### *6.11 Security*

Security systems must be in order to prevent unauthorized movement of cannabis material or semi/finished cannabis products within or outside the premises. Only authorized personnel must be allowed to access specific designated areas as stated in their job description. Personnel must observe hygiene regulations. Waste material must not be treated with negligence, and stored in a lockable container to prevent theft, if it cannot be treated immediately. In case of cannabis material, cannabis extract wastes and defective cannabis finished products, the material must be shredded into small pieces/diluted with other cultivation wastes and composted immediately, if possible. Incineration is not recommended due to the release of the active cannabinoids during the incineration process unless a closed system is used.

### *6.12 Documentation*

All activities carried out within the premises must be documented, stored for future reference and presented upon inspection. Documentation should be signed and countersigned in order to verify its validity. For safety reasons, the documentation must be duplicated (soft or hard copies, verified as true copies) and stored in a secure location. The documentation and any audit reports must be kept for at least ten (10) years.

In summary the following documentation is mandatory:

- i. Details of the location and person in charge of the propagation and production sites;
- ii. The origin, nature and quantity of cannabis starting material;

- iii. Agrochemicals used during the growing of the cannabis plants (including: time, purpose, dose and duration);
- iv. Cultivation conditions for the particular cultivars, if applicable;
- v. Any contingency from standard operating procedures;
- vi. Analytical report/s of the growing medium, if applicable;
- vii. Analytical report/s of the irrigation water;
- viii. Harvest date and time for each particular cultivar;
- ix. Time, duration and conditions of drying;
  - x. Checks on pest control traps and measures taken for any incident;
- xi. Record keeping of quantity of cultivar subdivision into batches;
- xii. Record keeping of waste generated from the propagation and production of the cannabis plants, including the method of destruction or disposal.

**Production of Cannabis for Medicinal and Research Purposes**  
GUIDANCE MEMORANDUM



*Signatures on file*